



# Illustrated Part Catalog

**SP40** *plus*



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## **Chapter 1      General Information**

**MAN10243-01      (April 2011)**

This manual lists replaceable parts and subassemblies in a form intended to help their identification.

A recommended spare parts list is shown in "Recommended Spare Parts List" on page 3, while the detail of parts referred to their mounting position over the printer, is shown in "Basic Printer Exploded Views" on page 4.

When a part number is written with remark (Misc. Kit Item xx), please refer to "Chapter 4: Miscellaneous and Assembled Kits " on page 24 for the composition of these miscellaneous Kits.

When a part number includes more than one item of the table, see the NOTE below on the same page.

Where no part number is written , this part is not procurable.

## Chapter 2 Recommended Spare Parts List

Table 1 RECOMMENDED SPARE PARTS LIST

| SPARE PARTS DESCRIPTION                 | PART NUMBER    | PART LIST REFERENCE |              |
|-----------------------------------------|----------------|---------------------|--------------|
|                                         |                | TABLE N             | INDEX N      |
| HOME SENSOR ASSY                        | 78901309-003   | 10                  | 18           |
| KIT COVER SET GREY                      | SP-COVERGREY   | 2/3/12              | See Table 12 |
| OPERATOR PANEL (without LCD)            | SP-78413459    | 2                   | 8            |
| OPERATOR PANEL (with LCD)               | SP-78413471    | 2                   | 8            |
| PRINT HEAD 24SM ASSY (with edge sensor) | SP-78413280    | 2                   | 9            |
| O.P. OVERLAY                            | SP-LAB11292    | 2                   | 29           |
| O.P. OVERLAY (for LCD)                  | SP-LAB11293    | 2                   | 29           |
| EDGE SENSOR                             | SP-78413308    | 2                   | 106          |
| FLAP ASSY                               | SP-78413512    | 4                   | 7            |
| PWA 6SP40P9                             | SP-BRD00746    | 4                   | 18           |
| UNIV. POWER SUPPLY                      | SP-BRD00549    | 4                   | 19           |
| LOWER ROLLER                            | SP-78413311    | 5                   | 1            |
| PWA 2SENP40P                            | SP-BRD00785    | 5                   | 5            |
| CAM SELECTOR                            | SP-78413370    | 5                   | 48           |
| KIT OPTICAL FIBER                       | SP-OPTFIBER    | 6/12                | See Table 12 |
| CAM MOTOR ASSY                          | SP-78413412    | 6                   | 32           |
| SHAFT 12 ASSY                           | SP-78413359    | 6                   | 40           |
| PLATEN ASSY                             | SP-78413316    | 7                   | 6            |
| PAPER MOTOR                             | SP-78413708    | 7                   | 26           |
| MYLAR ASSY                              | SP-78413340    | 7                   | 33           |
| PAPER BELT                              | SP-PAPBELT     | 7                   | 57           |
| OPERATOR PANEL CABLE                    | SP-78413476    | 8                   | 59           |
| CARRIAGE MOTOR                          | SP-78413405    | 9                   | 10           |
| KIT RIBBON DRIVE                        | SP-RIBBONDRIVE | 9/12                | See Table 12 |
| PULLEY 38 ASSY                          | 78901321-001   | 9                   | 50           |
| REAR GUIDE ASSY                         | SP-REARGUIDE   | 10/12               | See Table 12 |
| PRINT HEAD CABLE ASSY                   | SP-HEADCABLE   | 11/12               | See Table 12 |
| CARRIAGE ASSY                           | SP-78413327    | 11                  | 16           |
| CARRIAGE BELT                           | 78901316-001   | 11                  | 44           |
| RIBBON CABLE                            | SP-78413489    | 11                  | 105          |
| KIT GEAR                                | SP-KITGEAR     | 5/7/11/12           | See Table 12 |
| KIT SPRING                              | SP-KITSPRING   | 6/7/11/12           | See Table 12 |
| KIT PLASTIC                             | SP-KITPLASTIC  | 6/7/10/11/12        | See Table 12 |

## Chapter 3 Exploded Views

**Table 2 COVER ASSEMBLY**

| INDEX N. | DESCRIPTION                             | PART NUMBER  | NOTE         |
|----------|-----------------------------------------|--------------|--------------|
| 3        | MAIN COVER                              | SP-COVERGREY | See Table 12 |
| 4        | TOP COVER                               | SP-COVERGREY | See Table 12 |
| 8        | OPERATOR PANEL (without LCD)            | SP-78413459  |              |
| 8        | OPERATOR PANEL (with LCD)               | SP-78413471  |              |
| 9        | PRINT HEAD 24SM ASSY (with edge sensor) | SP-78413280  |              |
| 10       | SCREW TCCE M3x12 (hexagonal socket)     |              |              |
| 11       | WASHER M3                               |              |              |
| 15       | MAGNET                                  | SP-COVERGREY | See Table 12 |
| 16       | ROLLER 2x1.8                            | SP-COVERGREY | See Table 12 |
| 28       | RATING PLATE                            |              |              |
| 29       | O.P. OVERLAY                            | SP-LAB11292  |              |
| 29       | O.P. OVERLAY (for LCD)                  | SP-LAB11293  |              |
| 32       | FOAM                                    |              |              |
| 33       | FOAM                                    |              |              |
| 200      | EDGE SENSOR                             | SP-78413308  |              |
| 201      | SCREW 2.2x6.5                           |              |              |
| 202      | WASHER D 2.7                            |              |              |

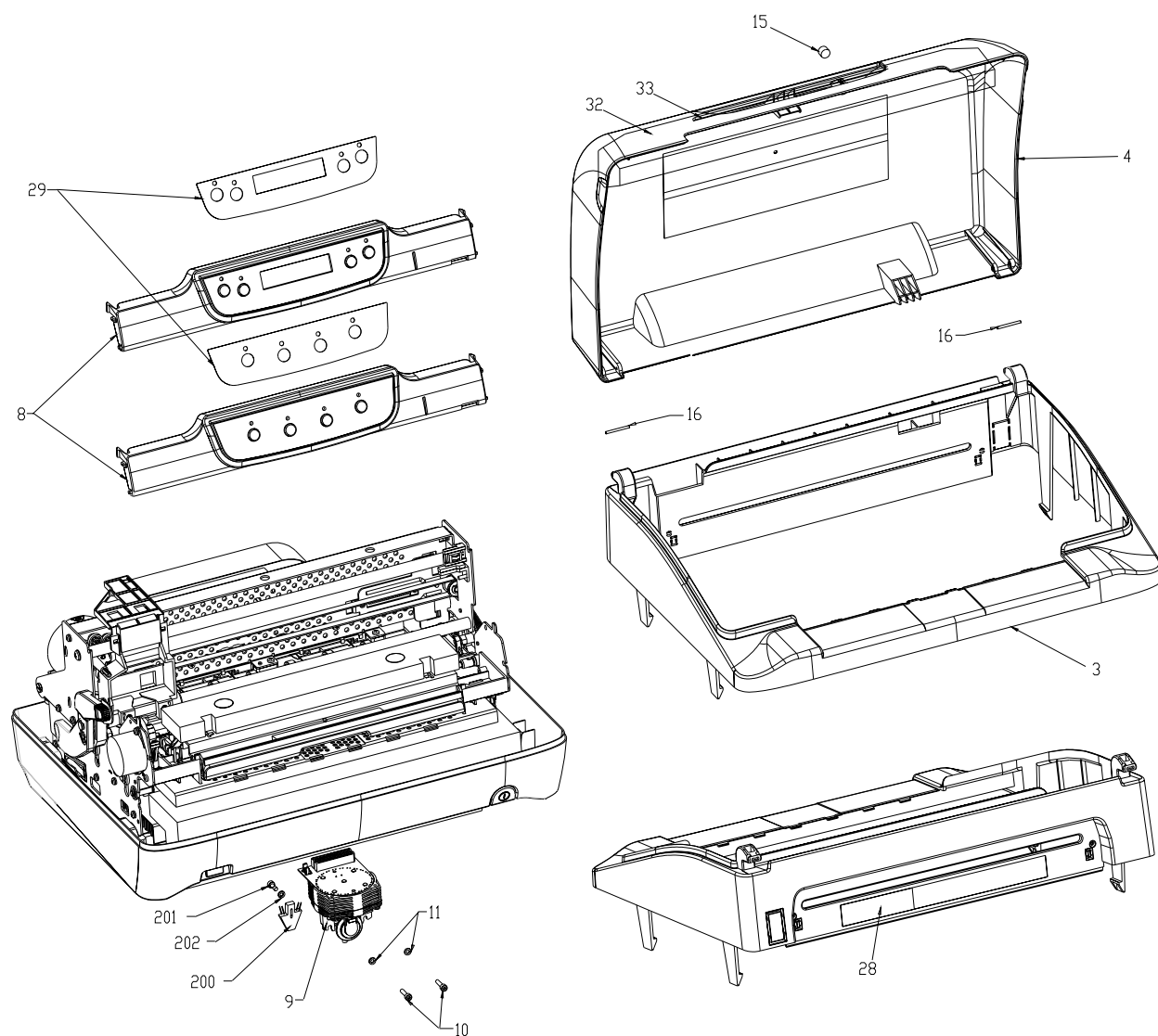


Figure 1 - Cover Assembly

**Table 3 BASIC ASSEMBLY**

| INDEX N. | DESCRIPTION        | PART NUMBER  | NOTE         |
|----------|--------------------|--------------|--------------|
| 1        | BUMPER (d. 12.7)   | SP-COVERGREY | See Table 12 |
| 2        | BASE               | SP-COVERGREY | See Table 12 |
| 5        | SWITCH BUTTON      | SP-COVERGREY | See Table 12 |
| 6        | BASE PLUG          | SP-COVERGREY | See Table 12 |
| 12       | FRONT FOAM         |              |              |
| 13       | MECH CLAMP         |              |              |
| 14       | SCREW TCIC 2.9x9.5 |              |              |
| 17       | SCREW TCIC M3x6    | SP-COVERGREY | See Table 12 |
| 21       | SPRING ON OFF      | SP-COVERGREY | See Table 12 |

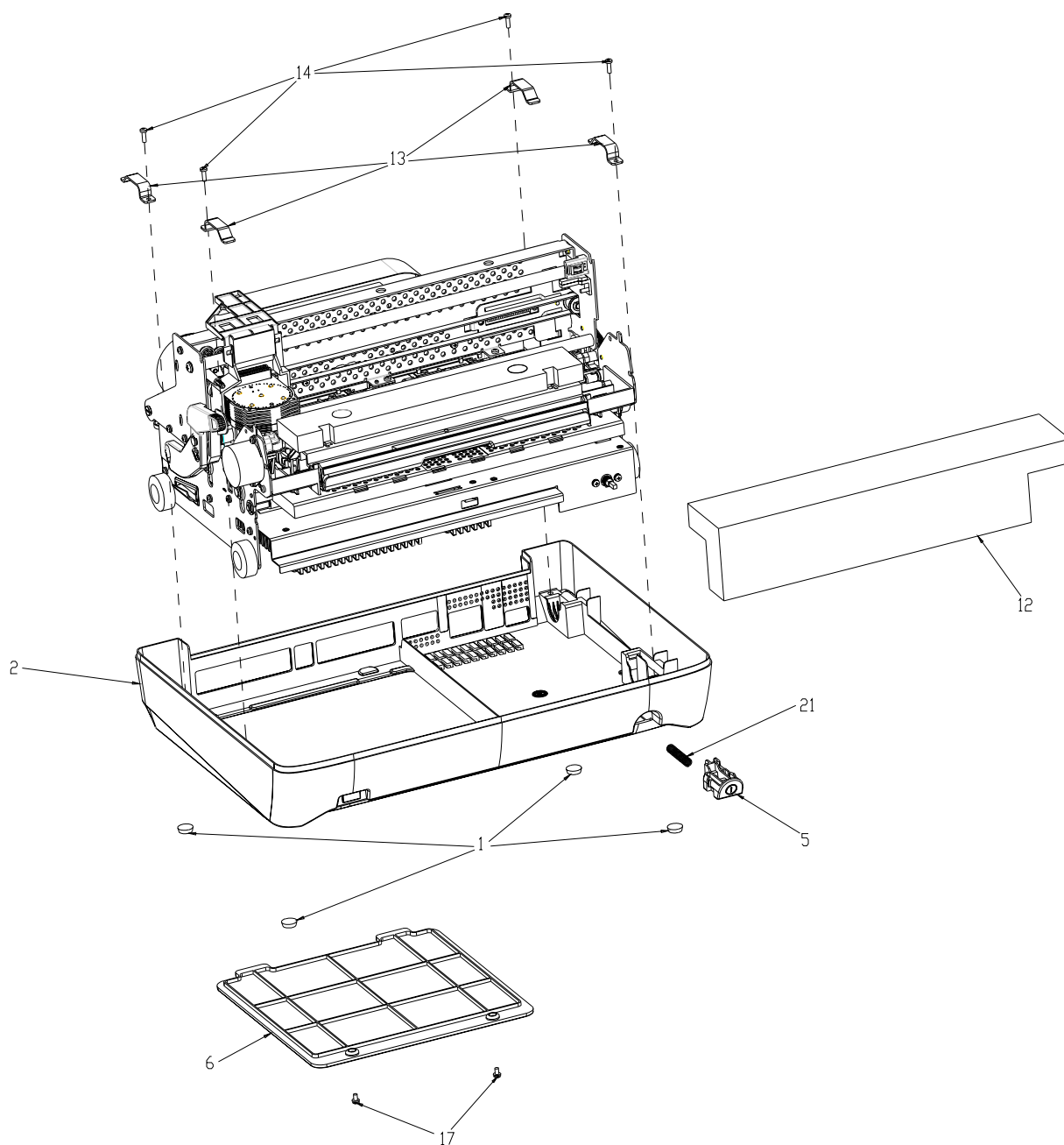


Figure 2 - Basic Assembly I

**Table 4**      **ELECTRONIC ASSEMBLY**

| INDEX N. | DESCRIPTION             | PART NUMBER | NOTE |
|----------|-------------------------|-------------|------|
| 7        | FLAP ASSY               | SP-78413512 |      |
| 17       | SCREW TCIC M3x6         |             |      |
| 18       | PWA 6SP40P9             | SP-BRD00746 |      |
| 19       | UNIV. POWER SUPPLY      | SP-BRD00549 |      |
| 20       | SP40PLUS BASE MECHANISM |             |      |
| 22       | SCREW TCIC M3x8         |             |      |
| 23       | SCREW LATCH 2           |             |      |
| 25       | NUT HEX. M3             |             |      |
| 26       | FASTENER LOOP SELF-LOCK |             |      |
| 27       | SCREW TCIC M3x10        |             |      |
| 30       | SCREW TCIC M4x10        |             |      |
| 31       | WASHER M4               |             |      |

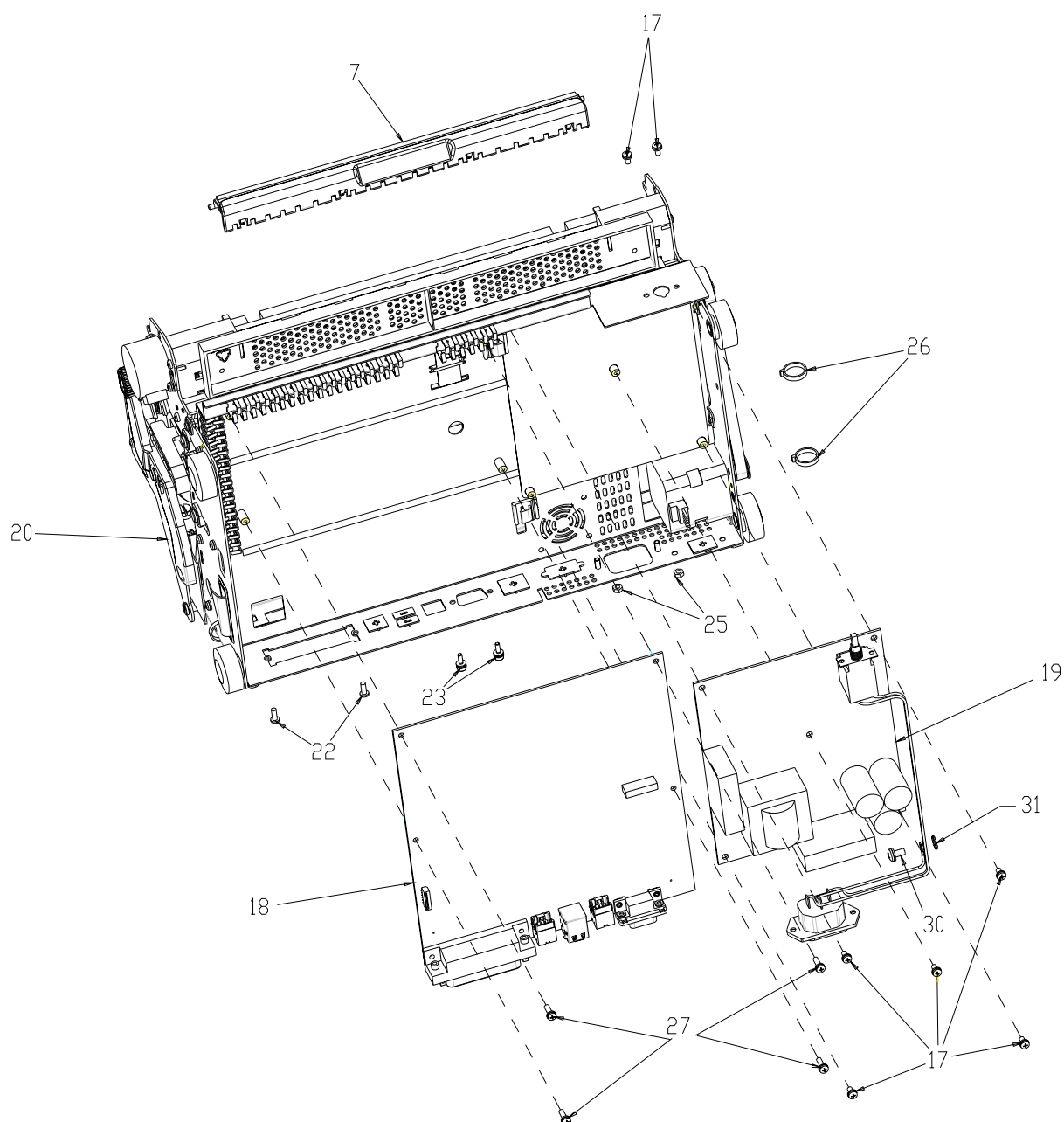


Figure 3 - Electronic Assembly

**Table 5**      **MECHANICAL ASSEMBLY I**

| INDEX N. | DESCRIPTION        | PART NUMBER | NOTE         |
|----------|--------------------|-------------|--------------|
| 1        | LOWER ROLLER       | SP-78413311 |              |
| 2        | REAR BED           |             |              |
| 3        | FRONT BED 1        |             |              |
| 4        | FRONT BED 2        |             |              |
| 5        | PWA 2SENP40P       | SP-BRD00785 |              |
| 7        | FIBER SUPPORT      |             |              |
| 22       | ROLLER GEAR ASSY   | SP-KITGEAR  | See Table 12 |
| 31       | PRESSOR SHUTTER    |             |              |
| 36       | LW RIGTH SIDE ASSY |             |              |
| 37       | LW LEFT SIDE ASSY  |             |              |
| 47       | GEAR 14            | SP-KITGEAR  | See Table 12 |
| 48       | CAM SELECTOR       | SP-78413370 |              |
| 61       | BUSH               |             |              |
| 90       | SCREW TCIC M3x6    |             |              |
| 91       | RING BENZING D=3.2 |             |              |
| 92       | SCREW 2.2x4.5      |             |              |
| 93       | STEEL WASHER D2.4  |             |              |
| 94       | SCREW TCIC 2.9x9.5 |             |              |
| 95       | RING BENZING D=6   |             |              |
| 96       | RING BENZING D=2.3 |             |              |

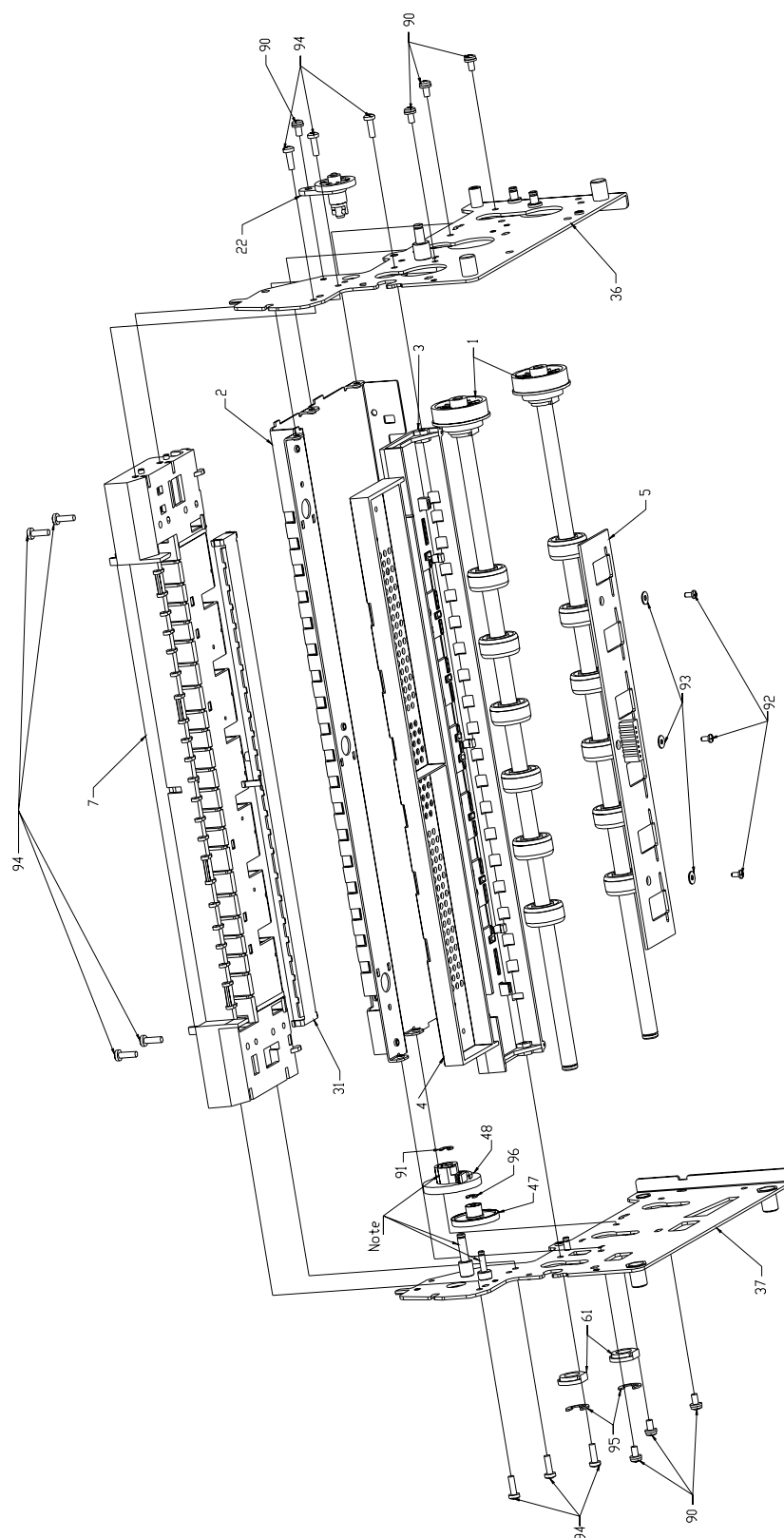


Figure 4 - Mechanical Assembly I

**Table 6 MECHANICAL ASSEMBLY II**

| INDEX N. | DESCRIPTION              | PART NUMBER   | NOTE         |
|----------|--------------------------|---------------|--------------|
| 8        | ALIGNER                  |               |              |
| 21       | COUPLING 1               | SP-KITPLASTIC | See Table 12 |
| 23       | BUSH SPRING              | SP-KITPLASTIC | See Table 12 |
| 24       | SPRING ROLL              | SP-KITSPRING  | See Table 12 |
| 25       | RELIEF SPRING BRACKET    | SP-KITPLASTIC | See Table 12 |
| 27       | OPEN SPRING PROFILE      |               |              |
| 28       | OPTICAL FIBER D2.2. 94mm | SP-OPTFIBER   | See Table 12 |
| 29       | OPTICAL FIBER D2.2 68mm  | SP-OPTFIBER   | See Table 12 |
| 30       | FIBER COVER              |               |              |
| 32       | CAM MOTOR ASSY           | SP-78413412   |              |
| 40       | SHAFT 12 ASSY            | SP-78413359   |              |
| 45       | SHAFT ALIGNER            |               |              |
| 46       | LEFT LEVER ALIGN         | SP-KITPLASTIC | See Table 12 |
| 62       | BUSH                     |               |              |
| 66       | SPRING ALIGNER           | SP-KITSPRING  | See Table 12 |
| 74       | BUSH ALIGNER             |               |              |
| 88       | RIGHT LEVER ALIGNER      | SP-KITPLASTIC | See Table 12 |
| 90       | SCREW TCIC M3x6          |               |              |
| 94       | SCREW TCIC 2.9x9.5       |               |              |
| 98       | RING BENZING D=4         |               |              |
| 108      | SPRING ROLL 08           | SP-KITSPRING  | See Table 12 |

Remark: The item 24 and 108 are also included in the SP-REARGUIDE spare.

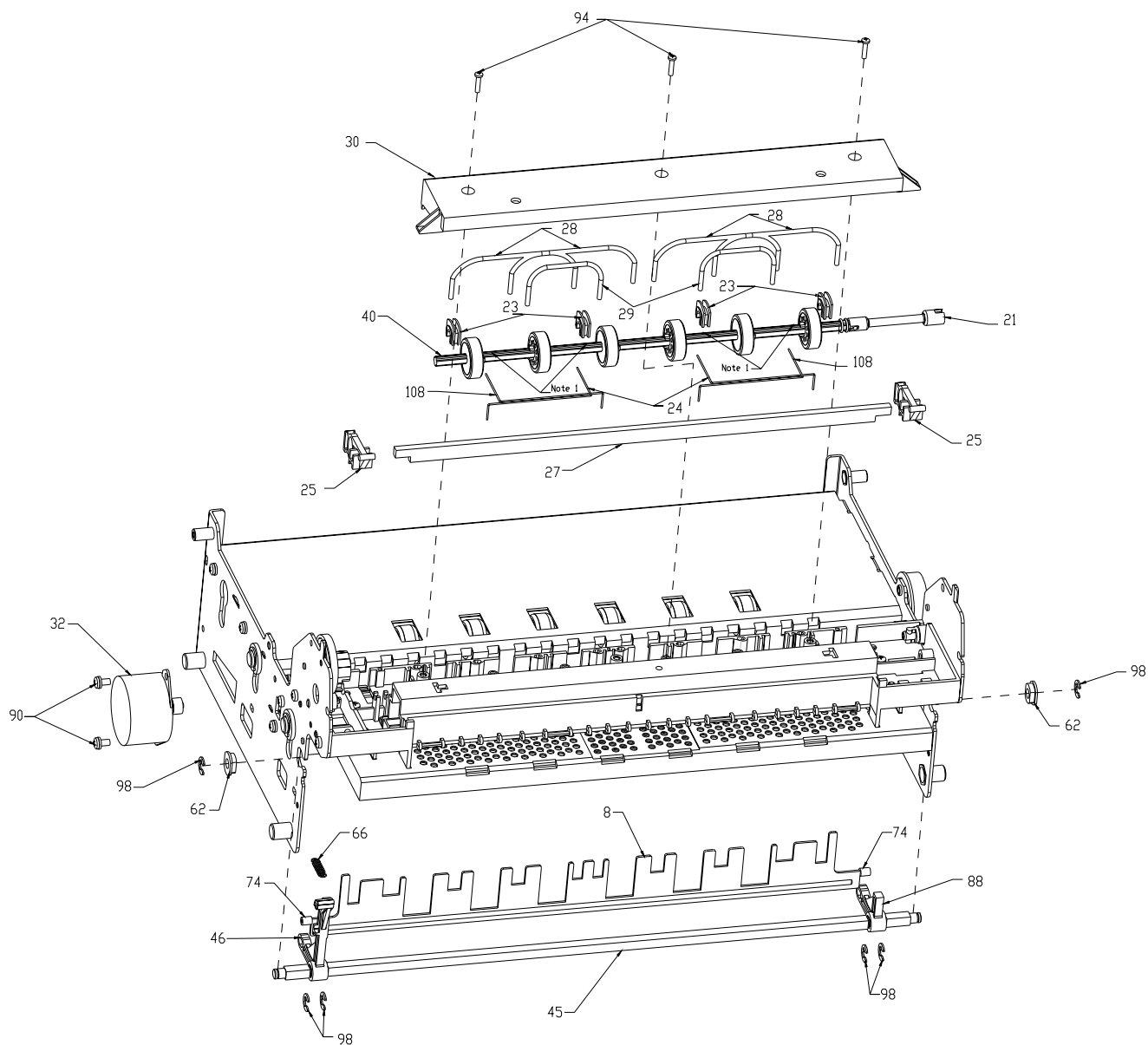


Figure 5 - Mechanical Assembly II

**Table 7      MECHANICAL ASSEMBLY III**

| INDEX N. | DESCRIPTION        | PART NUMBER   | NOTE         |
|----------|--------------------|---------------|--------------|
| 6        | PLATEN ASSY        | SP-78413316   |              |
| 26       | PAPER MOTOR        | SP-78413708   |              |
| 33       | MYLAR ASSY         | SP-78413340   |              |
| 34       | MYLAR LEVER        | SP-KITPLASTIC | See Table 12 |
| 35       | PLATEN GUIDE       |               |              |
| 54       | ROLLER 113         | SP-KITGEAR    | See Table 12 |
| 57       | PAPER BELT         | SP-PAPBELT    |              |
| 58       | UP FOAM            |               |              |
| 67       | SPRING PLATEN      | SP-KITSPRING  | See Table 12 |
| 68       | SPRING LEVER MYLAR | SP-KITSPRING  | See Table 12 |
| 73       | FLAT PROTECTION    |               |              |
| 77       | BRUSH              |               |              |
| 80       | TIGHTENING ASSY    |               |              |
| 82       | PRESS BUTTON       |               |              |
| 83       | ADJUSTMENT CAM     |               |              |
| 84       | ADJUSTMENT STUD    |               |              |
| 86       | PLATEN GUIDE 2     |               |              |
| 90       | SCREW TCIC M3x6    |               |              |
| 91       | RING BENZING D=3.2 |               |              |
| 96       | RING BENZING D=2.3 |               |              |
| 106      | RIGTH MYLAR STOP   | SP-KITPLASTIC | See Table 12 |
| 107      | LEFT MYLAR STOP    | SP-KITPLASTIC | See Table 12 |
| 109      | SPRING PLATEN 07   | SP-KITSPRING  | See Table 12 |
| 110      | Washer D 3.2       |               |              |

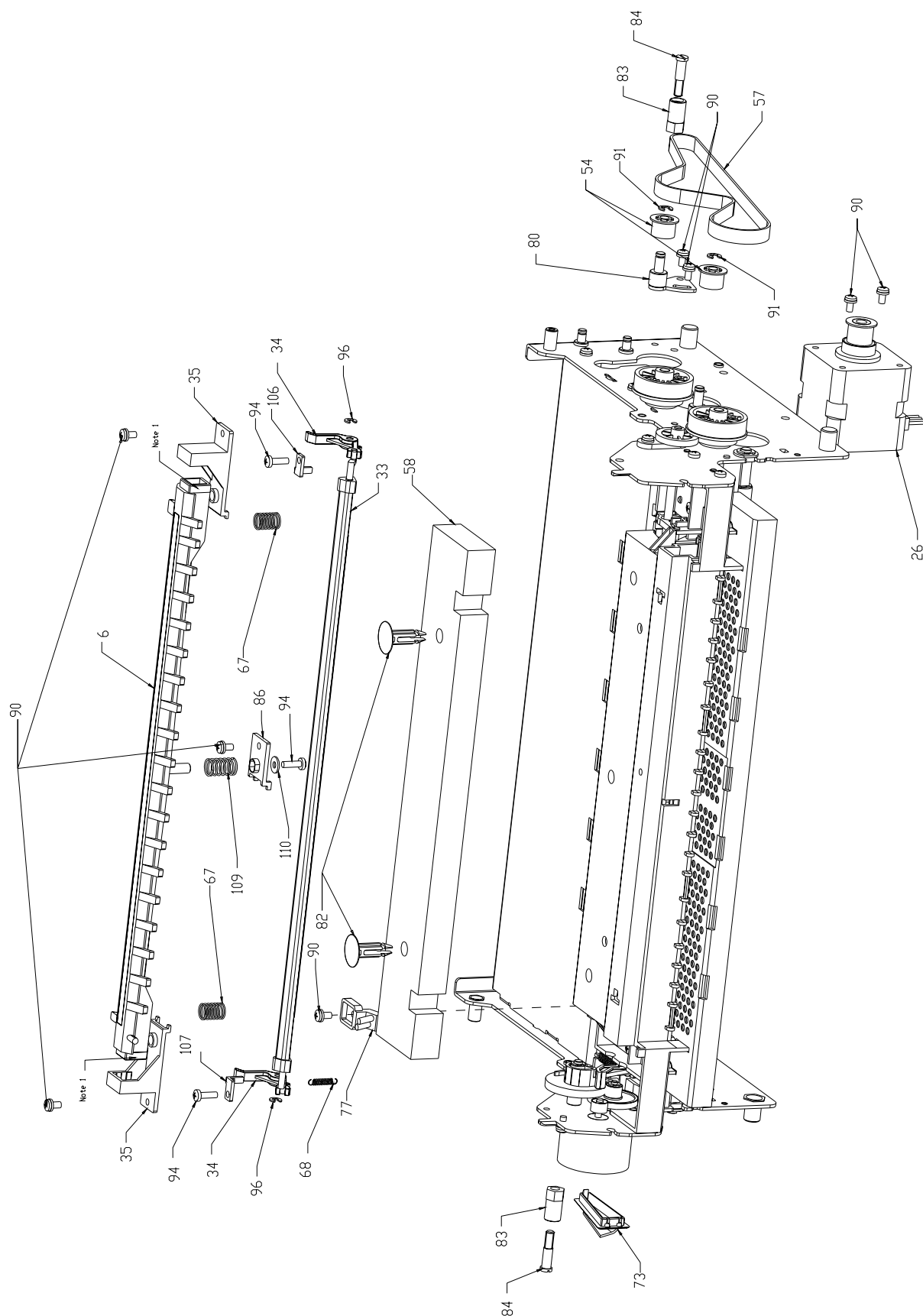


Figure 6 - Mechanical Assembly III

**Table 8      MECHANICAL ASSEMBLY IV**

| INDEX N. | DESCRIPTION          | PART NUMBER | NOTE |
|----------|----------------------|-------------|------|
| 53       | VIBRODUMP            |             |      |
| 59       | OPERATOR PANEL CABLE | SP-78413476 |      |
| 78       | SHIELD ASSY          |             |      |
| 79       | P.S. FILM            |             |      |
| 89       | CHANEEL FLEXIBLE     |             |      |
| 90       | SCREW TCIC M3x6      |             |      |
| 101      | WASHER D=3.2         |             |      |
| 103      | CLAMP FOR CABLE      |             |      |

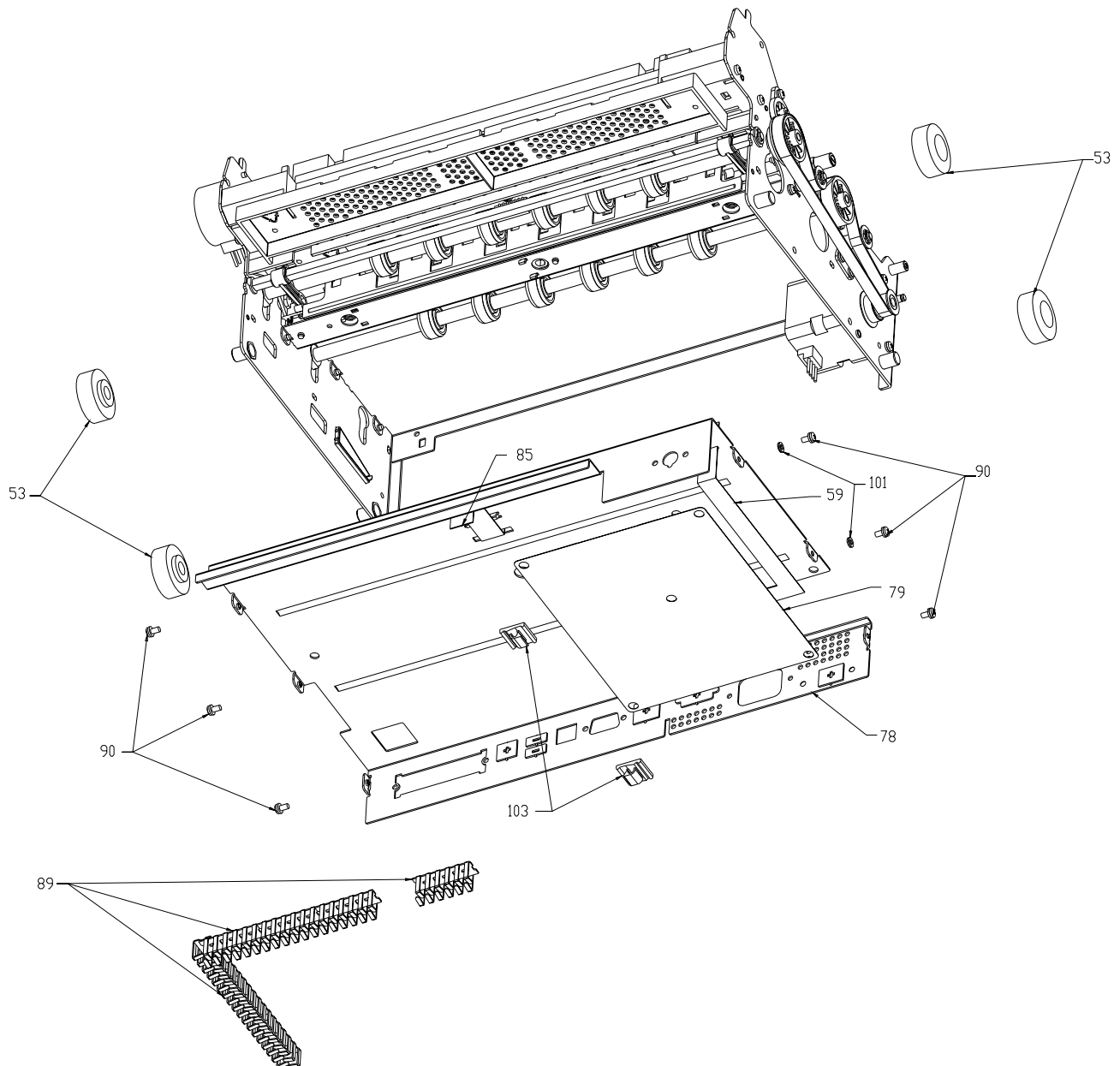


Figure 7 - Mechanical Assembly IV

**Table 9**      **MECHANICAL ASSEMBLY V**

| INDEX N. | DESCRIPTION        | PART NUMBER     | NOTE         |
|----------|--------------------|-----------------|--------------|
| 10       | CARRIAGE MOTOR     | SP-78413405     |              |
| 11       | TRAVERSE ASSY      |                 |              |
| 12       | GEAR RIBBON        | SP-RIBBONDRIVE  | See Table 12 |
| 13       | GEAR 1             | SP-RIBBONDRIVE  | See Table 12 |
| 14       | GEAR 2             | SP-RIBBONDRIVE  | See Table 12 |
| 15       | GEAR B             | SP-RIBBONDRIVE  | See Table 12 |
| 20       | VIBRODUMP          |                 |              |
| 49       | BRACKET ASSY       |                 |              |
| 50       | PULLEY 38 ASSY     | 78901321-001    |              |
| 55       | BALANCE ASSY       | SP-RIBBONDRIVER | See Table 12 |
| 56       | SPRING RIBBON      | SP-RIBBONDRIVER | See Table 12 |
| 70       | SPRING CARRIAGE    | SP-KITSPRING    | See Table 12 |
| 75       | STUD               |                 |              |
| 90       | SCREW TCIC M3x6    |                 |              |
| 95       | RING BENZING D=6   |                 |              |
| 96       | RING BENZING D=2.3 |                 |              |
| 101      | WASHER D=3.2       |                 |              |

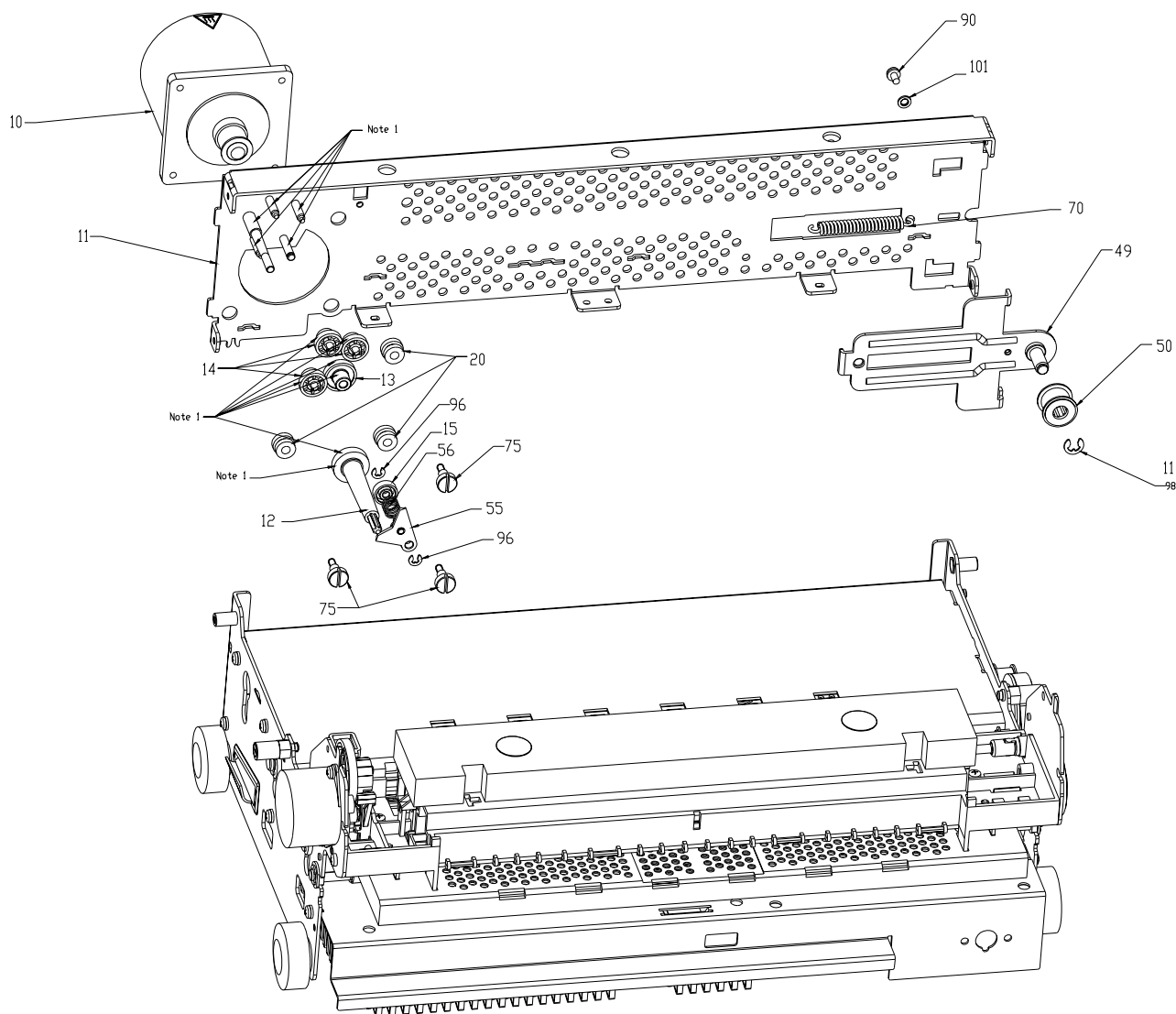


Figure 8 - Mechanical Assembly V

**Table 10**      **MECHANICAL ASSEMBLY VI**

| INDEX N. | DESCRIPTION        | PART NUMBER   | NOTE         |
|----------|--------------------|---------------|--------------|
| 9        | REAR GUIDE         | SP-REARGUIDE  | See Table 12 |
| 18       | HOME SENSOR ASSY   | 78901309-003  |              |
| 21       | COUPLING 1         | SP-KITPLASTIC | See Table 12 |
| 23       | BUSH SPRING        | SP-REARGUIDE  | See Table 12 |
| 24       | SPRING ROLL        | SP-REARGUIDE  | See Table 12 |
| 40       | SHAFT 12 ASSY      | SP-REARGUIDE  | See Table 12 |
| 40       | SHAFT 12 ASSY      | SP-78413359   | See Table 12 |
| 43       | BRACKET TRAVERSE   |               |              |
| 60       | REAR FOAM          |               |              |
| 73       | FLAT PROTECTION    |               |              |
| 81       | UP REAR FOAM       |               |              |
| 82       | PRESS BUTTON       |               |              |
| 87       | FCC LOCK           |               |              |
| 94       | SCREW TCIC 2.9x9.5 |               |              |
| 108      | SPRING ROLL 08     | SP-REARGUIDE  | See Table 12 |

Note 1:      The item 24 and 108 are also included in the SP-KITSPRING spare.

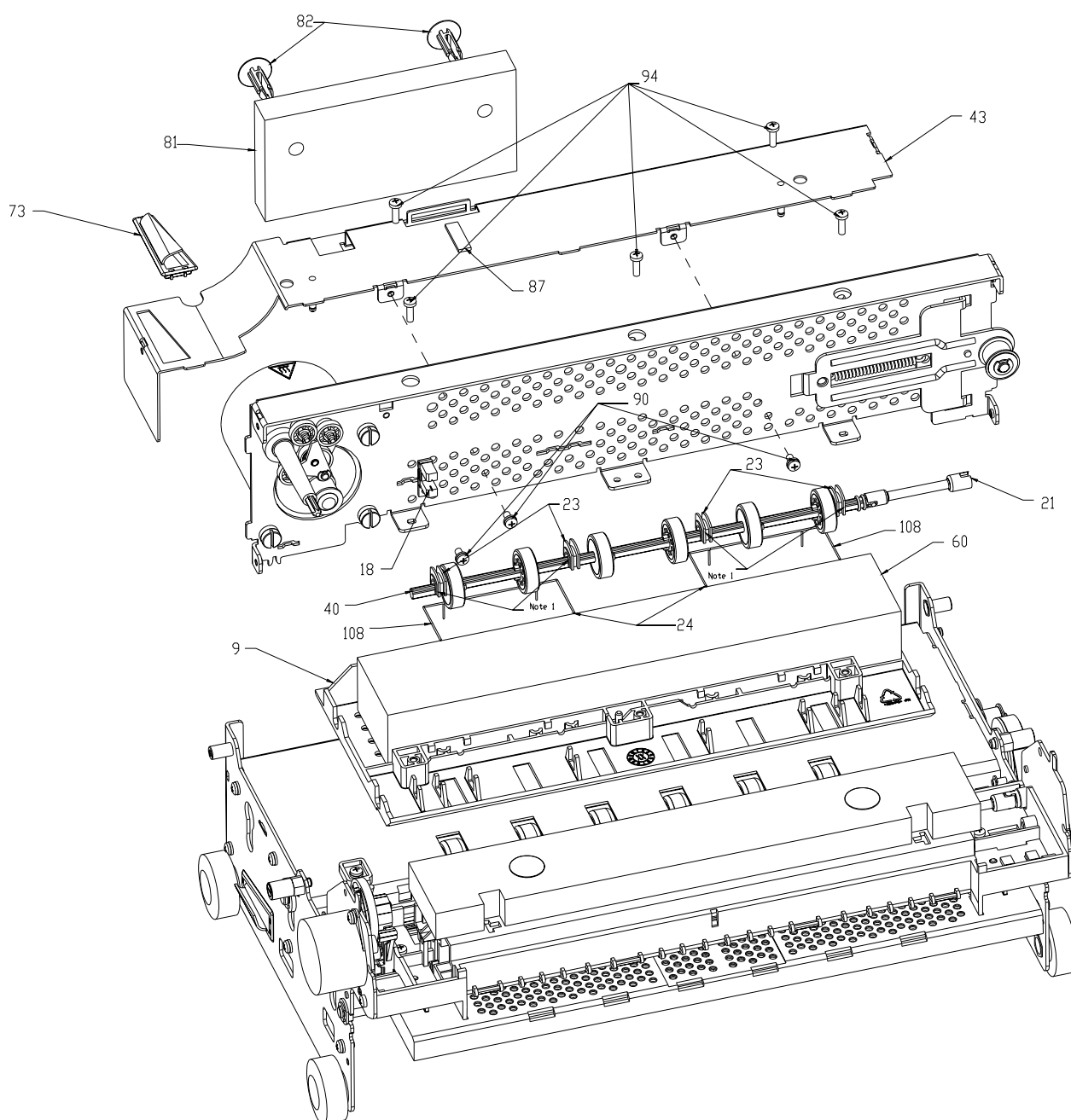


Figure 9 - Mechanical Assembly VI

**Table 11 MECHANICAL ASSEMBLY VII**

| INDEX N. | DESCRIPTION             | PART NUMBER   | NOTE         |
|----------|-------------------------|---------------|--------------|
| 16       | CARRIAGE ASSY           | SP-78413327   |              |
| 19       | PH CABLE SUPPORT        | SP-HEADCABLE  | See Table 12 |
| 38       | UP RIGHT SIDE           |               |              |
| 39       | UP LEFT SIDE            |               |              |
| 41       | BRACKET ROLLER GEAR     | SP-KITGEAR    | See Table 12 |
| 42       | REAR GEAR ASSY          | SP-KITGEAR    | See Table 12 |
| 44       | CARRIAGE BELT           | 78901316-001  |              |
| 51       | CARRIAGE SHAFT 1        |               |              |
| 52       | CARRIAGE SHAFT 2        |               |              |
| 63       | OPEN LEVER RIGHT        | SP-KITPLASTIC | See Table 12 |
| 64       | OPEN LEVER LEFT         | SP-KITPLASTIC | See Table 12 |
| 65       | RETAINER                |               |              |
| 69       | OPEN SPRING             | SP-KITSPRING  | See Table 12 |
| 71       | PRINT HEAD CABLE ASSY   | SP-HEADCABLE  | See Table 12 |
| 72       | PH FILM                 | SP-HEADCABLE  | See Table 12 |
| 76       | SPIN PIVOT              |               |              |
| 90       | SCREW TCIC M3x6         |               |              |
| 91       | RING BENZING D=3.2      |               |              |
| 94       | SCREW TCIC 2.9X9.5      |               |              |
| 95       | RING BENZING D=6        |               |              |
| 98       | RING BENZING D=4        |               |              |
| 99       | SCREW TCIC M4x10        |               |              |
| 100      | STEEL WASHER D=4.3      |               |              |
| 102      | FASTENER LOOP SLEF-LOCK |               |              |
| 104      | SUPPORT RIBBON CABLE    | SP-KITPLASTIC | See Table 12 |
| 105      | RIBBON CABLE            | SP-78413489   |              |

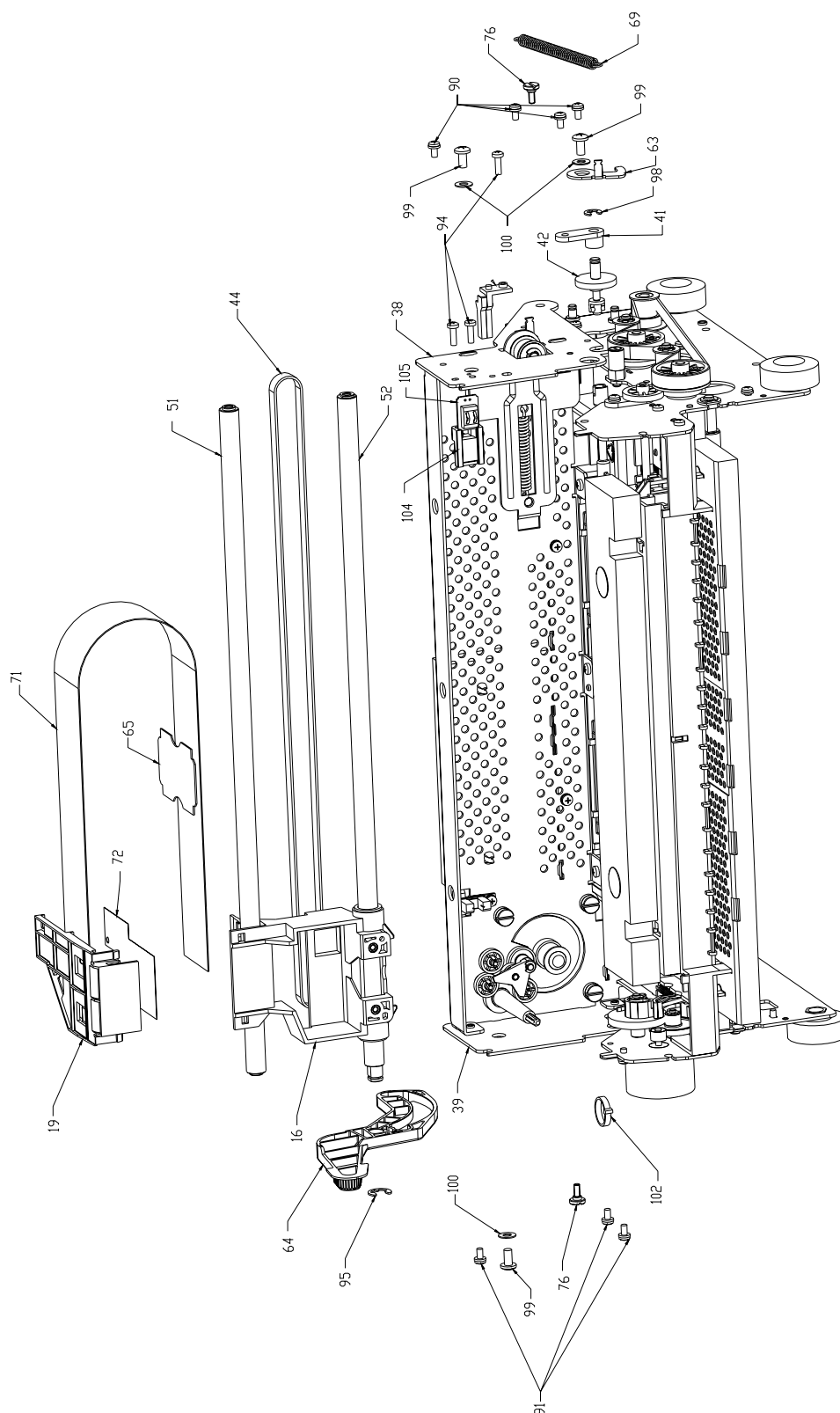


Figure 10 - Mechanical Assembly VII

## Chapter 4 Miscellaneous and Assembled Kits

Table 12 MISCELLANEOUS and ASSEMBLED KITS SPARE PARTS LIST

| KIT OPTICAL FIBRE |                       | P.N. SP-OPTFIBER |       |      |
|-------------------|-----------------------|------------------|-------|------|
| Item              | Content               | Table            | Index | Q.ty |
| 1                 | OPTICAL FIBRE (long)  | 6                | 28    | 4    |
| 2                 | OPTICAL FIBRE (short) | 6                | 29    | 2    |

| KIT PLASTIC PARTS |                       | P.N. SP-KITPLASTIC |       |      |
|-------------------|-----------------------|--------------------|-------|------|
| Item              | Content               | Table              | Index | Q.ty |
| 1                 | BUSH SPRING           | 6                  | 23    | 4    |
| 2                 | RELIEF SPRING BRACKET | 6                  | 25    | 2    |
| 3                 | LEFT LEVER ALIGN      | 6                  | 46    | 1    |
| 4                 | RIGTH LEVEL ALIGN     | 6                  | 88    | 1    |
| 5                 | MYLAR LEVER           | 7                  | 34    | 2    |
| 6                 | RIGTH MYLAR STOP      | 7                  | 106   | 1    |
| 7                 | SUPPORT RIBBON CABLE  | 7                  | 107   | 1    |
| 8                 | OPEN LEVER LEFT       | 11                 | 64    | 1    |
| 9                 | SUPPORT RIBBON CABLE  | 11                 | 105   | 1    |

| KIT GEARS |                     | P.N. SP-KITGEAR |       |      |
|-----------|---------------------|-----------------|-------|------|
| Item      | Content             | Table           | Index | Q.ty |
| 1         | ROLLER 113          | 7               | 54    | 2    |
| 2         | REAR GEAR ASSY      | 11              | 42    | 1    |
| 3         | COUPLING 1          | 6/10            | 21    | 2    |
| 4         | BRACKET ROLLER GEAR | 11              | 41    | 1    |
| 5         | ROLLER GEAR ASSY    | 5               | 22    | 1    |
| 6         | GEAR 14             | 5               | 47    | 1    |

| KIT SPRINGS |                    | P.N. SP-KITSPRING |       |      |
|-------------|--------------------|-------------------|-------|------|
| Item        | Content            | Table             | Index | Q.ty |
| 1           | SPRING ROLL        | 6                 | 24    | 4    |
| 2           | SPRING ALIGNER     | 6                 | 66    | 1    |
| 3           | SPRING ROLL 08     | 6                 | 108   | 2    |
| 4           | SPRING PLATEN      | 7                 | 67    | 2    |
| 5           | SPRING LEVER MYLAR | 7                 | 68    | 1    |
| 6           | SPRING PLATEN 07   | 7                 | 109   | 1    |
| 7           | SPRING CARRIAGE    | 9                 | 70    | 1    |
| 8           | OPEN SPRING        | 11                | 69    | 1    |

| KIT RIBBON DRIVE |               | P.N. SP-RIBBONDRIVE |       |      |
|------------------|---------------|---------------------|-------|------|
| Item             | Content       | Table               | Index | Q.ty |
| 1                | GEAR RIBBON   | 9                   | 12    | 1    |
| 2                | GEAR 1        | 9                   | 13    | 1    |
| 3                | GEAR 2        | 9                   | 14    | 3    |
| 4                | GEAR B        | 9                   | 15    | 1    |
| 5                | BALANCE ASSY  | 9                   | 55    | 1    |
| 6                | SPRING RIBBON | 9                   | 56    | 1    |

**Table 12 MISCELLANEOUS and ASSEMBLED KITS SPARE PARTS LIST**

| KIT COVER SET GREY    |                       | P.N. SP-COVERGREY |       |      |  |
|-----------------------|-----------------------|-------------------|-------|------|--|
| Item                  | Content               | Table             | Index | Q.ty |  |
| 1                     | MAIN COVER            | 2                 | 3     | 1    |  |
| 2                     | TOP COVER             | 2                 | 4     | 1    |  |
| 3                     | MAGNET                | 2                 | 15    | 1    |  |
| 4                     | ROLLER 2x1.8          | 2                 | 16    | 2    |  |
| 5                     | BASE                  | 3                 | 2     | 1    |  |
| 6                     | BUMPER d12.7          | 3                 | 1     | 4    |  |
| 32                    | FOAM                  | 2                 | 32    | 1    |  |
| 33                    | FOAM                  | 2                 | 33    | 1    |  |
| REAR GUIDE ASSY       |                       | SP-REARGUIDE      |       |      |  |
| Item                  | Content               | Table             | Index | Q.ty |  |
| 1                     | REAR GUIDE            | 10                | 9     | 1    |  |
| 2                     | BUSH SPRING           | 10                | 23    | 4    |  |
| 3                     | SPRING ROLL           | 10                | 24    | 2    |  |
| 4                     | SHAFT 12 ASSY         | 10                | 40    | 1    |  |
| PRINT HEAD CABLE ASSY |                       | SP-HEADCABLE      |       |      |  |
| Item                  | Content               | Table             | Index | Q.ty |  |
| 1                     | PH CABLE SUPPORT      | 11                | 19    | 1    |  |
| 2                     | PRINT HEAD CABLE ASSY | 11                | 71    | 1    |  |
| 3                     | PH FILM               | 11                | 72    | 1    |  |



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